# Goods in Process



MOD2 Inc. • 3317 South Broadway Los Angeles, CA 90007 • Tel: (213) 747-8424 • Fax: (213) 747-9250 • Web: www.mod2.com • Email: support@mod2.com

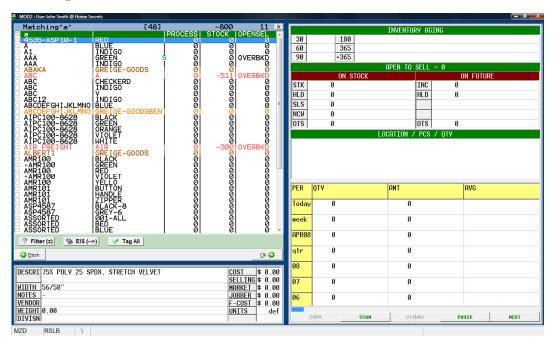
MOD2 Program Module : Greige Goods Management

Software Requirement : MOD2 Release 6.5 or Higher

Availability : For All MOD2 Users

Q?: What are "Greige Goods"? What are Finished Goods? When you look at the Inventory, in what color does MOD2 show the styles that are greige goods?

Ans: Greige Goods are described as Raw Materials. Since they are Raw Materials, they must undergo process called conversion. The conversion that will take place will result to Finished Goods. In MOD2, we can display a Greige Good Style under Inventory and identify or distinguish the Style by its color. The color of Greige Good Styles in the Inventory is Yellow. See Figure 1.



Q?: How can I define a Greige Good style in MOD2?

Ans: A Greige Good Style can be defined in MOD2 by selecting "Greige Management" under "Goods in Process". See figure 2 below.



## Goods in Process



MOD2 Inc. • 3317 South Broadway Los Angeles, CA 90007 • Tel: (213) 747-8424 • Fax: (213) 747-9250 • Web: www.mod2.com • Email: support@mod2.com

#### Q?: What is a Mill or Supplier? Name five (5) Mills?

**Ans:** A Mill is the one who supplies Raw Materials.

Example of five (5) names of Mills:

Frank Ix & Sons, Inc.

Stanwood Mill, Inc.

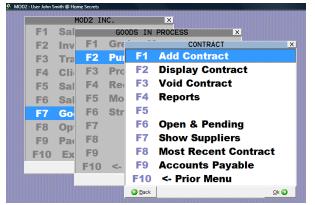
Milliken & Co., Inc.

Fabric Resources & Int'l Ltd.

Stone Cutters Mills Corp.

#### Q?: How can I purchase Greige Goods in MOD2?

Ans: You can just simply add a Domestic Purchase Order under "Purchase Management" of "Goods In Process". See figure 3 below.



#### Q!: How are greige goods measured? For Knitter?

Ans: Greige Goods are measured according to length or "Yardage" but For Knitters, Greige Goods are measured according to weight in "Pounds".

#### Q: To a typical converter, where are the greige goods shipped after a purchase contract is made?

Ans: To a typical converter, the Greige Goods are shipped normally to a Dye House after a Purchase Contract has been made.

#### Q?: What is a Dye House and its function?

Ans: A Dye House is the place where we send greige goods for conversion. Its function is to dye or color the greige goods based on the Dye Order specified by the Converter.

## Goods in Process



MOD2 Inc. • 3317 South Broadway Los Angeles, CA 90007 • Tel: (213) 747-8424 • Fax: (213) 747-9250 • Web: www.mod2.com • Email: support@mod2.com

Q?: Name five (5) Dye Houses?

Q?: Name two Dye Houses in East Coast?

**Ans:** a.) Premiere Dying & Finishing

Ans: a.) Hudson Piece Dye House (HPD)

Chloe Textile

b.) North Bergen Piece Dye House

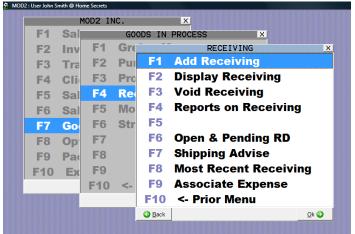
Western Dye House

Morganton Dying & Finishing

Anaheim Mills

### O?: What do you need to do, after the Mill advises you that they have shipped some Greige Goods to a Dye House?

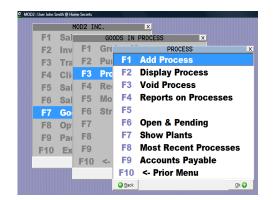
Ans: Once you get to know that a shipment of Greige Goods have been made, whether it was shipped to your warehouse or it was delivered straight to your Dye House, all you need to do is to create a Greige Goods Receiving under Receive Management. This will enable you to update your Greige Goods Inventory. After this point you are the owner of the Goods. See figure 4.

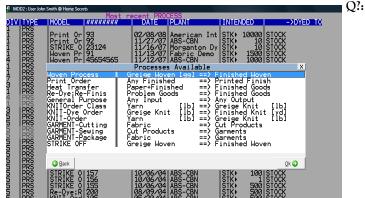


- Q!: After what transaction in MOD2 is your Greige Good inventory increased?
- Ans: Your inventory will increase once you have made a Receiving. Inventory in MOD2 will likewise increase through a Credit Memo.
- Q!: What is a Dye Order? What is the input to a Dye Order? What is the output to a Dye Order? What is the cost of a Dye Order? How many days is the typical turn around time for a Dye House? What is it that most Dye Houses are accused of? What happens if some of the goods are not in good quality? What is a working loss?
- Ans: A Dye Order is an order of instructions from the Converter to the Dye House to print or color the Greige Goods to a particular Style (Finished Goods). In MOD2, we create Dye Order under "Process Management" of "Goods in Process". The input in a Dye Order is Greige Goods and the output in a Dye Order is Finished Goods. The Cost of a Dye Order for a Converter or Woven is based on the Output of conversion, but for Knitter it is based on what the Dye House is receiving. The typical turn around time for a Dye house to do the conversion is normally Eight (8) days to Ten (10) days. In some cases most Dye Houses are accused of reporting a high working loss during the conversion. A Working Loss is the Goods Lost during the conversion of Greige Goods to Finished Goods. After the conversion, if some of the goods are not in good quality it will be considered as a 2<sup>nd</sup> Quality Finished Goods. See figure 5 on the next page.



MOD2 Inc. • 3317 South Broadway Los Angeles, CA 90007 • Tel: (213) 747-8424 • Fax: (213) 747-9250 • Web: www.mod2.com • Email: support@mod2.com

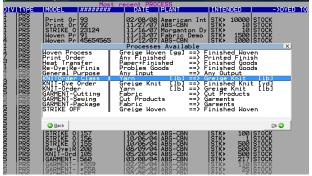




What are finishing instructions? How do you add the instructions?

Ans: A Finishing Instructions is one part in the Dye Order, where you can place an additional detailed instructions on how the goods will be made. To Add the Finishing Instructions in the Dye Order, go to "Goods in Process" then followed by selecting the "Process Management" and then "Add Dye Order". Once you have finished entering the necessary Styles, Quantity and the Unit Price, you will be prompted to Accept, Print and enter the Finishing Instructions. Please see the

figure 5.1.



Q!: What is a Move? When do you Move goods? Does it change the yardage in the Inventory?

Ans: A Move is another feature of MOD2 that you can CHANGE or BRING FORWARD a Greige Goods or Finished goods from one location to a multiple locations, which is very useful, it can be use by an Importer or a Converter. For Importer, Move is used when you want to transfer your Goods from your Main Warehouse to another Warehouse location. For a Converter, Move is used when they want to change their Dye House to another Dye House. Take note, the Yarage in the Inventory or your Physical Inventory will NOT change when a Move is used. See figure 6.

